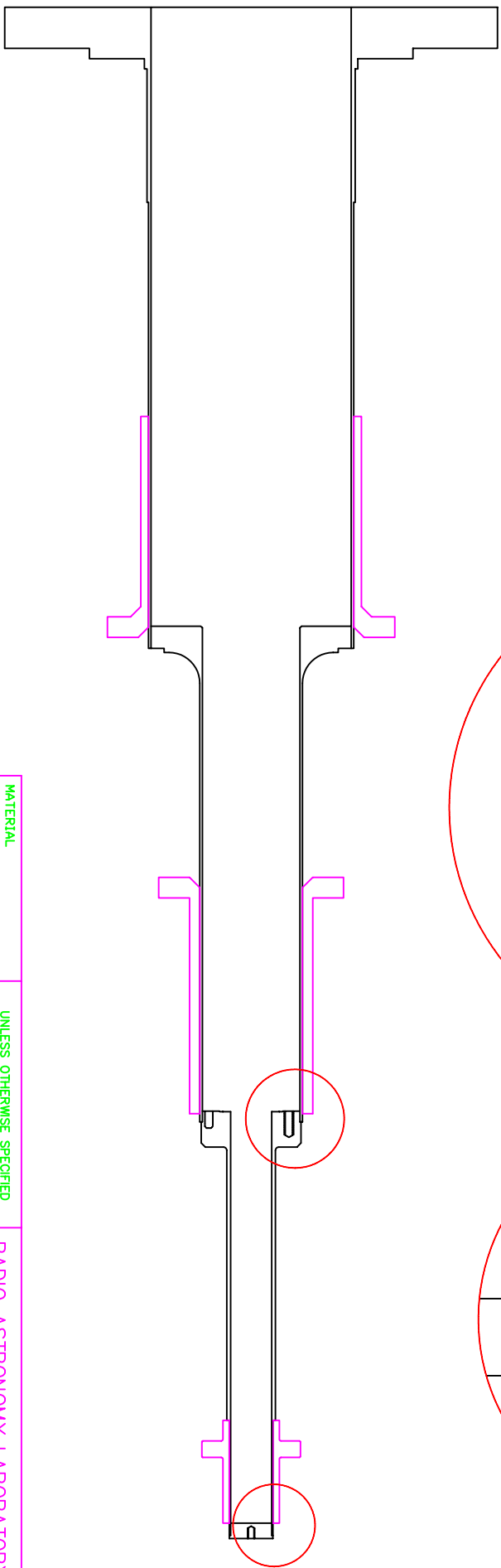
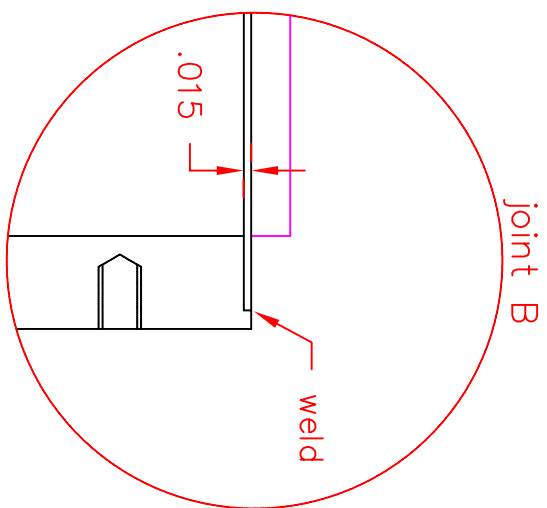
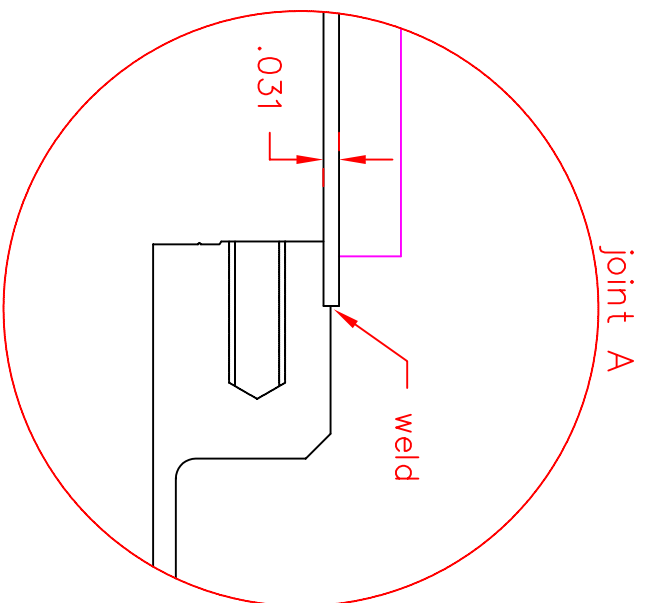


REV	DESCRIPTION	NAME	DATE

REVISIONS

1. laser weld joint A
2. remove clamping fixture
3. push in end cap, laser weld joint B
4. welds must be helium leak tight

questions: call Dick Plambeck,
510-642-3441



MATERIAL		UNLESS OTHERWISE SPECIFIED		RADIO ASTRONOMY LABORATORY	
304 S.S.		TOLERANCES ARE:		UNIVERSITY OF CALIFORNIA - BERKELEY	
		X ±	FRACTION		
		.XX ±	ANGLE		
		.XXX ±	FINISH		
FINISH		NAME	DATE		
			✓		
DRWN				SIZE	C
APPR				CODE	
WEIGHT				DWG NO	28-024
				SHEET	view W
				OF	
				REV	

BIMA cryocooler
cylinder welding directions